

**Stoner**

# NIX STIX™ DP-350 Mold Release (G431)

## Premium Mold Release Paste Wax

### Product Description

**DP-350 Mold Release (G431)** is used as a release agent in mold releases for urethanes and similar products. In order to function well, DP350 should be diluted with mineral spirits or some other strong solvent. DP350 is an especially slippery silicone and is often effective where other silicones fail to work.

### Uses

DP350 release agent can be used for TDI and MDI urethane, epoxies, phenolic compounds and similar polymers. It can also be used for millable gum urethanes and most natural and synthetic rubber. Parts made with DP350 must be degreased if they are to be painted or cemented.

### Direction for Use

#### **Recommended Procedure**

Dilute DP350 with mineral spirits or some other strong solvent. Then, for the best results, spray the diluted DP350 onto the mold. Spraying gives a more even coat. Molding can begin as soon as the solvent has evaporated. The mold release should be reapplied as soon as sticking occurs. Over application should be avoided as defective parts may result. Two or more cycles should be possible before the mold release needs to be used again.

### Storage and Handling

Keep container tightly closed when not in use.

### Packaging

**DP-350 Mold Release (G431)** is available in:

- 1-gallon Part # G431GL
- 5-gallon pails Part # G431PL
- 55-gallon drum Part # G431DR

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: [Service@StonerSolutions.com](mailto:Service@StonerSolutions.com)

Visit: [StonerMolding.com](http://StonerMolding.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



**Stoner Molding Solutions**  
You Mold It. We Release It.