



Stoner® G481 RR-5 HOT

Water-Based Semi-Permanent Release System

Product Description

Stoner® G481 RR-5 HOT is a silicone resin emulsion, semi-permanent release. RR-5 HOT WB gives outstanding results in very tough release applications. Applied to a clean mold, it forms a smooth, continuous film with good adhesion to the mold surface.

G481 RR-5 HOT ADVANTAGES:

- Multiple releases -- gives increased productivity.
- No transfer -- post-finishing problems virtually eliminated.
- No knit lines, cracks, or splits -- low scrap rate.
- Very low build-up -- more production time between mold cleanings.
- No VOC's or ODC's present -- carrier is water only.

Uses

Stoner® G481 RR-5 HOT WB Semi-Permanent Release System is for application to mold surfaces above 212°F at the time of application:

- Plastics
- Metal
- Rubber

Direction for Use

Recommended Procedure

Stoner® G481 RR-5 HOT can be applied by spray, brush, or wipe -- best method is a fine mist spray.

- Clean, rinse, and dry mold thoroughly.
- Reinstall in press and heat above 212°F.
- Apply two or three light coats of RR-5 HOT WB about one minute apart with a fine mist applicator.
- Let it bake a short time at mold temperature -- one minute minimum (5 to 10 would maximize the number of releases).
- Repeat as needed, using one light coat.

Storage and Handling

Store below 90°F and KEEP FROM FREEZING.

Packaging

Stoner® G481 RR-5 HOT is available in:

- 1-gallon Part # G481GL
- 5-gallon pails Part # G481PL
- 55-gallon pails Part # G481DR

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
 Email: CustomerService@StonerSolutions.com
 Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.

