Material Safety Data Sheet
P446  Releasomers Mold Release

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Stoner Incorporated
1070 Robert Fulton Hwy.
Quarryville, PA 17566
1-800-227-5538

Product Name: Releasomers Mold Release
Product Code: P446
Version Date: 07/04/14
24-hour emergency phone: 1-800-424-9300 [CHEMTREC]

2. COMPOSITION / INFORMATION ON INGREDIENTS

Exposure Limits

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS #</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>NJ Trade Secret Registry</td>
<td>#80100382-5144P</td>
<td>Not established</td>
<td>Not established</td>
<td>Not established</td>
</tr>
<tr>
<td>Modified siloxane MIXTURE</td>
<td>Not established</td>
<td>Not established</td>
<td>Not established</td>
<td>Not established</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

POTENTIAL ACUTE [single or short term] HEALTH EFFECTS OF OVEREXPOSURE

Eye: May cause eye irritation. Symptoms may include stinging, tearing, and redness. Eye contact may include mild eye irritation with discomfort, tearing, or blurring of vision.

Skin: Prolonged or repeated contact with liquid can cause irritation and dermatitis. Symptoms may include redness, discomfort, drying and cracking, or rash.

Ingestion: Prolonged or repeated contact may result in injury to the liver, thyroid, kidney, bloodforming system or the male or female reproductive systems.

Inhalation: No significant effects expected from a single short-term exposure. Inhalation of respirable aerosols of the lubricant in this product may cause serious toxic effects in the lungs, based on animal studies. When heated to temperatures above 150°C in the presence of air, one of the ingredients in this product can form formaldehyde vapors. Formaldehyde vapor is harmful by inhalation; irritating to eyes; sensitizer to the respiratory system; an acute toxicant and a potential cancer hazard at concentrations greater than 0.75 ppm.

POTENTIAL CHRONIC [long term] HEALTH EFFECTS OF OVEREXPOSURE:

Cancer Information: THIS PRODUCT CONTAINS NO COMPONENTS LISTED AS CARCINOGENIC BY IARC, NTP, OR OSHA 1910(Z)

Mutagenicity: No data available to indicate product or any components present at greater than 0.1% is mutagenic or genotoxic.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:

Skin contact may aggravate an existing dermatitis.

HMIS® III® HAZARDOUS WARNINGS:

Health: 2 Flammability: 1 Physical: 0 Personal Protective Equipment: See Section 8

* See www.paint.org/hmis or call the NPCA at 1 (202) 462-6272 for more information on this current rating system.

4. FIRST AID MEASURES

Eyes: Immediately flush eyes gently with plenty of water for at least 15 minutes while holding eyelids apart. If symptoms persist or there is visual difficulty, seek medical attention.

Skin Contact: In case of contact, immediately wash contaminated area with plenty of water for at least 15 minutes. Seek medical attention if symptoms persist. Seek medical attention if symptoms persist. Wash clothing before reuse.

Ingestion: Contact a physician, medical facility, or poison control center for advice on whether to induce vomiting. Do not induce vomiting unless instructed by a physician.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

NOTES TO PHYSICIAN:

Treatment is symptomatic and supportive.

5. FIRE FIGHTING MEASURES

Fire and/or Explosion Hazards: Product is predominately water, and is not flammable. The solid ingredients are difficult to ignite.

Fire Fighting Instructions: Use water spray, foam, dry chemical, or CO2. Fire fighters should wear normal protective equipment and positive-pressure self-contained breathing apparatus.

Flash Point: 127.4°F PMCC
Lower Flammability Limit: Not applicable
Upper Flammability Limit: Not applicable
Autoignition Temperature: Not applicable °F

Flash Point: 53°C PMCC

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:
Wear appropriate personal protective equipment (PPE). Stop or reduce discharge if it can be done safely. Avoid run-off into storm sewers and ditches which may lead to natural waterways. Clean up with absorbent material. Place absorbent materials into container and close it tightly. Dispose of container properly.

7. HANDLING AND STORAGE

Handling: Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Avoid contact with eyes.
Storage: Keep container tightly closed when not in use. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Ventilation should be adequate to prevent exposures above the limits indicated in "Section 2" of this MSDS (from known,
suspected or apparent adverse effects).

Eye Protection: Wear chemically resistant safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid or airborne material. Do not wear contact lenses. Have an eye wash station available.

Skin Protection: The use of chemically resistant gloves is recommended if there is any possibility of prolonged or repeated liquid contact with skin.

Respiratory Protection: No respiratory protection required under normal conditions of use.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical State:</th>
<th>Bulk liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>Clear Colorless Straw yellow</td>
</tr>
<tr>
<td>Odor:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>1.00 (H2O=1)</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>.36 PSIG @ 70°F</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>[air = 1] 0.99</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>&lt;0.020 (n-Butyl acetate = 1)</td>
</tr>
<tr>
<td>Solubility in Water:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Boiling Point:</td>
<td>No data available°F</td>
</tr>
<tr>
<td>pH:</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.
Conditions to Avoid: None known.
Decomposition Products: Burning can produce the following combustion products: Carbon dioxide and carbon monoxide. Formaldehyde.

11. DISPOSAL CONSIDERATIONS

Disposal: Dispose according to Federal, State and local regulations.

12. TRANSPORTATION INFORMATION

<table>
<thead>
<tr>
<th>Agency</th>
<th>Proper Shipping name</th>
<th>UN Number</th>
<th>Hazard Class</th>
<th>Packing Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT</td>
<td>Not regulated by agency</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>IATA</td>
<td>Not regulated by agency</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>IMDG</td>
<td>Not regulated by agency</td>
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</tbody>
</table>

13. REGULATORY INFORMATION

Warning: This product may contain chemicals known to the State of California to cause cancer. See list below.
No components listed in this section.

Warning: This product may contain chemicals known to the State of California to cause birth defects. See list below.
No components listed in this section.

All components of this product are listed on the TSCA inventory.

This information contained in this MSDS is believed to be accurate as of the version date, but is not warranted to be. Since the use of this information and the conditions of use of this product are not within the control of Stoner Inc, it is the user’s obligation to determine the conditions of safe use.