



## Stoner® B251 Citrus Pattern Wash™

### Product Description

**Stoner® B251 Citrus Pattern Wash™** is a heavy duty, fast acting cleaner that removes oils, greases and mold release film from molded wax patterns. Made with a highly refined extract of citrus fruits and detergents for optimum cleaning performance and economy.

#### B251 Citrus Pattern Wash™ ADVANTAGES:

- Cleans and etches wax patterns in one step.
- Water-based formula can be diluted for economy.
- Contains no chlorinated solvents.

### Uses

**Stoner® B251 Citrus Pattern Wash™** used as a fast, effective way to wash and etch wax patterns.

### Direction for Use

#### *Recommended Procedure*

**B251 Citrus Pattern Wash™** is typically used at full strength for maximum cleaning and etch performance. It can be diluted with water as much as 1:1 for less etching action and improved economy. Patterns are normally dipped into B251 for up to 30 seconds and then rinsed (or dipped) clean with water. No need for deionized water. Initially, try using B251 undiluted. Observe cleaning/etch results and adjust dilution or dip time for desired performance.

### Storage and Handling

**B251 Citrus Pattern Wash™** should be stored in a dry, well ventilated area. Do not expose to freezing temperatures, although it is freeze-thaw stable. Thaw at room temperature, and mix well before using. Keep container away from and do not use near sparks, open flame, heated surfaces, or other ignition sources. Containers should be kept tightly closed when not in use.

### Packaging

**Stoner® B251 Citrus Pattern Wash™** is available in:

- 5-gallon pails Part # B251OHSTON01
- 55-gallon drum Part # B251PLSTON01

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355  
Email: [TimeSaver@StonerSolutions.com](mailto:TimeSaver@StonerSolutions.com)  
Visit: [StonerSolutions.com](http://StonerSolutions.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.

