



Stoner® E412 Wax Pattern Release™

Product Description

Stoner® E412 Wax Pattern Release™ has been formulated as a release agent for a wax patterns used in the investment casting process. Provides fast, easy removal of patterns, even with the most intricate design. Compatible with soluble waxes. Economical – a light coating produces best results.

E412 Wax Pattern Release™ ADVANTAGES:

- Improves part appearance and reduces defects caused by sticking.
- Reliable and consistent spray pattern.
- Contains no Class I (CFC) or Class II (HCFC) Ozone Depleting Substances.
- Contains no chlorinated solvents.
- Colorless and non-staining.

Uses

Stoner® E412 Wax Pattern Release™ is an anti-stick lubricant for releasing wax patterns from injection tools.

Direction for Use

Recommended Procedure

Shake well. Hold can 10 to 12 inches from mold surface. Apply a thin mist coating on mold surface for best results. Recommended for use on molds with surface temperatures below 250°F.

Storage and Handling

Do not puncture or incinerate container. Do not expose container to heat or store at temperatures above 120 °F. Keep container away from and do not use near sparks, open flame, heated surfaces, or other ignition sources.

Packaging

Stoner® E412 Wax Pattern Release™ is available in:

- 12-can case of 12 oz cans Part # E412CSSTON02

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: TimeSaver@StonerSolutions.com

Visit: StonerSolutions.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



Stoner Molding
Solutions
You Mold It. We Release It.