# Safety Data Sheet E412 Wax Pattern Release<sup>TM</sup>



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1. IDENTIFICATION		
Stoner Incorporated	Product Name:	Wax Pattern Release™
1070 Robert Fulton Hwy.	Product Code:	E412
Quarryville, PA 17566	Product Use:	Mold Release
1-800-227-5538	24-hour emergency phone:	1-800-424-9300 [CHEMTREC]
2. HAZARD IDENTIFICATION	1	
POTENTIAL HEALTH EFFECTS Classification of the chemical in accordance GHS Hazard Symbols	e with paragraph (d) of §1910.1200;	
GHS Classification	Gases under pressure - Liquified Gas Flammable Aerosol Category 2	
Signal Word	Warning	
Hazard Statements	Flammable aerosol. Contains gas under pressure; may explode if heated.	
Precautionary Statements		
Prevention	Keep away from heat/sparks/open flames/hot surface Do not spray on an open flame or other ignition sour Pressurized container: Do not pierce or burn, even al	rce.
Storage	Protect from sunlight. Store in a well-ventilated plac Protect from sunlight. Do no expose to temperatures	

COMPONENT Halogenated hyd	rocarbon\ether blend	<u>CAS #</u> Mixture		<u>Percent</u> 80 - 100		
HMIS® III* HA	ZARDOUS WARNINGS:					
Health: 1	Flam	mability: 2	Physical:	1	Personal Protective Equipment:	See Section
1		(202) 462-6272 for more informa	tion on this current rating syst	tem.		
1	org/hmis or call the NPCA at 1	(202) 462-6272 for more informa	tion on this current rating syst	em.		
1	D MEASURES	ntly with plenty of water for at lea			toms persist or there	
4. FIRST AI	D MEASURES Immediately flush eyes ger is visual difficulty, seek me In case of contact, immedia	ntly with plenty of water for at lea	st 15 minutes while holding e	yelids apart. If sympt	I.	

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

#### NOTES TO PHYSICIAN:

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used only in situations of emergency life

# 5. FIRE FIGHTING MEASURES

Fire and/or Explosion Hazards:	This product contains a component(s) that is considered an extremely flammable gas(es), which has vapors that are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, or other flames and ignition sources at locations distant from the material's handling point.Containers may rupture or
Fire Fighting Instructions:	explode under fire conditions. Use CO2, foam or dry chemical. Water is generally not effective and may spread fire; however, water spray may be used from a safe distance to cool closed containers and protect surrounding area.

#### 6. ACCIDENTAL RELEASE MEASURES

#### STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Ventilate contaminated area. Remove all sources of ignition. Wear appropriate personal protective equipment (PPE). Stop or reduce discharge if it can be done safely. Avoid run-off into storm sewers and ditches which may lead to natural waterways. Clean up with absorbent material. Place absorbent materials into container and close it tightly. Dispose of container properly.

### 7. HANDLING AND STORAGE

Handling: Use with adequate ventilation. Do not use near ignition sources. Avoid prolonged or repeated contact with skin. Avoid prolonged or repeated breathing of vapor. May cause frostbite.

Storage: Store in a cool, dry, well ventilated area away from all sources of ignition. Do not store at temperatures above 120 degrees F. Empty container may contain residues which are hazardous. Store away from incompatible materials such as materials that support combustion (oxidizing materials) and corrosive materials (strong acids or bases). Store away from oxygen cylinders or other oxidizing materials and possible ignition sources. Ground all equipment and cylinders before use.

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls:	Ventilation should be adequate to prevent exposures above the limits indicated below in this section of the MSDS (from known, suspected or apparent adverse effects).				
Eye Protection:	Wear chemically resistant safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid or airborne material. Have an eye wash station available.				
Skin Protection:	The use of chemically resistant gloves is recommended if there is any possibility of prolonged or repeated liquid contact with skin.				
Respiratory Protection:			if ventilation is not sufficie halation of the product mist	nt to maintain exposure limi t, spray or aerosol.	ts. Use NIOSH approved
COMPONENT Halogenated hydrocarbon\ether	blend	CAS # Mixture	ACGIH TLV Not established	OSHA PEL Not established	OTHER 1000ppm TWA (Mfr.)

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Aerosol can	Lower Flammability Limit (%):	Not applicable
Appearance:	Clear Colorless	Upper Flammability Limit (%):	Not applicable
Odor:	Slight ethereal.	Vapor Pressure (PSIG @ 70°F):	63.00
Odor Threshold:	Mild	Vapor Density $[air = 1]$ :	>1
pH:	Not applicable	Relative Density (H2O=1):	Not applicable
Melting/Freezing Point (°F):	No data available	Solubility in Water:	Negligible; 0-1%
Boiling Point (°F):	No data available	Partial Coefficient: n- octanol/water:	No data available
Flash Point (°F PMCC):	Not applicable	Autoignition Temperature (°F):	Not applicable
Evaporation Rate:	Not determined	Decomposition Temperature (°F):	No data available
Flammability (solid, gas): Percent VOCs (%):	No data available 40 - 60	Viscosity, dynamic (cSt):	No data available

## 10. STABILITY AND REACTION

Chemical Stability:	Stable.
Conditions to Avoid:	Avoid contact with: Alkali. Alkaline earth metals. Ignition sources such as open flames, sparks, static discharges or
	glowing metal surfaces. Oxidizers. Acetic acids Organic acid anhydrides.
Decomposition Products:	This material can be decomposed by extremely high temperatures (open flames, glowing metal surfaces, etc.) forming
	hydrofluoric acid and carbonyl fluoride. If heated with peroxides present, violent decomposition can occur. When
	heated to temperatures above 150°C in the presence of air, one of the ingredients in this product can form formaldehyde
	vapors. Formaldehyde vapor is harmful by inhalation; irritating to eyes; sensitizer to the respiratory system; an acute
	toxicant and a potential cancer hazard at concentrations greater than 0.75 ppm.

# 11. TOXICOLOGICAL INFORMATION

Reproductive & Developmental Toxicity:	No data available.	
Ingredient	CAS #	Toxicological Data
Halogenated hydrocarbon	Mixture	ORAL ALD Rat > 1500 mg/kg
		4HR ALC Rat 383000 ppm
Ether propellant		Inhalation LC50 Rat = $164000$ ppm

# **12. ECOLOGICAL INFORMATION**

Ecologica Mobility:	l Toxicity:	No data available No data available		
Ingredie Ether pro		CAS #		tta PPIES > 4000 mg/L phnia > 4000 mg/L
13. DIS	SPOSAL CONS	IDERATIONS		
Disposal :	Dispose accor	ding to Federal, State and local regulation	ons.	
14. TR	ANSPORTATI	ON INFORMATION		
Agency DOT IATA IMDG † "Limiteo	UN Number UN1950 ID8000 UN1950 d Quantities" may be	Proper Shipping name Aerosols, Flammable† Consumer Commodity† Aerosols, Flammable† applicable for this transportation mode	Hazard Clas 2.1 9 2.1	s Packing Group Not applicable Not applicable Not applicable
15. RE	GULATORY I	NFORMATION		
COMPO		CAS #		regulatory bodies listed below: atory Body Section 313
	This product may connents listed in this s		California to cause cancer. See list below. Prope	55 Cancer
	This product may connents listed in this s		California to cause birth defects. See list below Prop	v. 65 Birth Defects
All comp	onents of this produc	et are listed on the TSCA inventory.		
16. OT	HER INFORM	ATION		

Other Information : MSDS Prepared by L. Dean Swartz, MSDS Coordinator

Version Date: 09/16/15

This information contained in this MSDS is believed to be accurate as of the version date, but is not warranted to be. Since the use of this information and the conditions of use of this product are not within the control of Stoner Inc, it is the user's obligation to determine the conditions of safe use.